

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

1 Identification

- **Product identifier**
- **Trade name:** METAL WORKS 2015
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Patton Industrial Service
1005 Aero Drive
Shreveport, LA 71107
- **Information department:** (318) 227-4000
- **Emergency telephone number:**
Infotrac; (800) 535-5053 (North America)
(352) 323-3500 (International)

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** *Danger*
- **Hazard-determining components of labeling:**
potassium hydroxide
NP-9 (4-nonyl phenol 9 mole E.O.)
disodium metasilicate
- **Hazard statements**
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
- **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.
P260 Do not breathe dusts or mists.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 1)

P310 *Immediately call a poison center/doctor.*
 P405 *Store locked up.*
 P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**

| | | |
|------------|---|----------------|
| HEALTH | 4 | Health = 4 |
| FIRE | 0 | Fire = 0 |
| REACTIVITY | 0 | Reactivity = 0 |

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

| | | |
|------------|-----------------------------------|--------|
| 1310-58-3 | potassium hydroxide | 10-25% |
| 9016-45-9 | NP-9 (4-nonyl phenol 9 mole E.O.) | 10-25% |
| 6834-92-0 | disodium metasilicate | 10-25% |
| 31138-65-5 | Sodium Glucoheptonate | ≤ 2.5% |

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:** *In case of unconsciousness place patient stably in side position for transportation.*
- **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*
- **After eye contact:**
Remove contact lenses if able to do so.
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Do not induce vomiting; immediately call for medical help.
A person vomiting while lying on their back should be turned onto their side.
Immediately call a doctor.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Most important symptoms and effects, both acute and delayed**
Corrosive and extremely irritating to all tissues.
Nausea

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 2)

Gastric or intestinal disorders

Cramp

Thirst

· **Danger** Danger of gastric perforation.

· **Indication of any immediate medical attention and special treatment needed**

Medical supervision for at least 48 hours.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **Special hazards arising from the substance or mixture** No further relevant information available.

· **Advice for firefighters**

· **Protective equipment:** No special measures required.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Particular danger of slipping on leaked/spilled product.

Wear protective clothing.

Wear protective equipment. Keep unprotected persons away.

· **Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

· **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· **Information about protection against explosions and fires:** No special measures required.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

Unsuitable material for receptacle: glass or ceramic.

Unsuitable material for receptacle: aluminium.

· **Information about storage in one common storage facility:**

Store away from oxidizing agents.

Store away from foodstuffs.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 3)

- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

1310-58-3 potassium hydroxide

REL Ceiling limit value: 2 mg/m³TLV Ceiling limit value: 2 mg/m³

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

Neoprene gloves
PVC or PE gloves
Butyl rubber, BR
Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

- **Body protection:**

Alkaline resistant protective clothing

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

Apron
Boots

(Contd. of page 4)

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

| | |
|------------------|-----------------|
| Form: | Liquid |
| Color: | Clear |
| Odor: | Odorless |
| Odour threshold: | Not determined. |

· **pH-value at 20 °C (68 °F):** 14

· **Change in condition**

| | |
|------------------------------|---------------------|
| Melting point/Melting range: | Undetermined. |
| Boiling point/Boiling range: | > 100 °C (> 212 °F) |

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:**

Decomposition temperature: Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

| | |
|--------|-----------------|
| Lower: | Not determined. |
| Upper: | Not determined. |

· **Vapor pressure at 20 °C (68 °F):** 23 hPa (17 mm Hg)

· **Density at 20 °C (68 °F):** 1.2 g/cm³ (10.014 lbs/gal)

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water: Fully miscible.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

| | |
|------------|-----------------|
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |

· **Solvent content:**

| | |
|-------------------|--------|
| Organic solvents: | 0.0 % |
| Water: | 55.6 % |

Solids content: 44.4 %

· **Other information** No further relevant information available.

USA

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 5)

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions**
Reacts with strong acids and oxidizing agents.
Corrodes aluminium.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
Sulfur oxides (SO_x)
Potassium Oxides
Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

1310-58-3 potassium hydroxide

| | | |
|------|------|-----------------|
| Oral | LD50 | 273 mg/kg (rat) |
|------|------|-----------------|

6834-92-0 disodium metasilicate

| | | |
|------|------|------------------|
| Oral | LD50 | 1280 mg/kg (rat) |
|------|------|------------------|

- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:** Strong caustic effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Corrosive
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

| |
|---|
| 1 |
|---|

- **NTP (National Toxicology Program)**

| |
|--|
| no ingredient above de minimis level is listed |
|--|

- **OSHA-Ca (Occupational Safety & Health Administration)**

| |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 6)

- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
 Water hazard class 3 (Self-assessment): extremely hazardous for water
 Do not allow product to reach ground water, water course or sewage system, even in small quantities.
 Must not reach bodies of water or drainage ditch undiluted or unneutralized.
 Danger to drinking water if even extremely small quantities leak into the ground.
 Also poisonous for fish and plankton in water bodies.
 Toxic for aquatic organisms
 Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- | | |
|--|---|
| <ul style="list-style-type: none"> · UN-Number · DOT, IMDG, IATA | <p style="text-align: center;">UN1719</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA | <p style="text-align: center;">Caustic alkali liquids, n.o.s. (Potassium hydroxide) CAUSTIC ALKALI LIQUID, N.O.S. (POTASSIUM HYDROXIDE, NP-9 (4-nonyl phenol 9 mole E.O.)), MARINE POLLUTANT CAUSTIC ALKALI LIQUID, N.O.S. (POTASSIUM HYDROXIDE)</p> |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT | <p style="text-align: center;">8</p> |
| <ul style="list-style-type: none"> · Class | <p style="text-align: center;">8 Corrosive substances</p> |



(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 7)

| | |
|---|---|
| · Label | 8 |
| · IMDG | |
|  | |
| · Class | 8 Corrosive substances |
| · Label | 8 |
| · IATA | |
|  | |
| · Class | 8 Corrosive substances |
| · Label | 8 |
| · Packing group | |
| · DOT, IMDG, IATA | II |
| · Environmental hazards: | Product contains environmentally hazardous substances: NP-9 (4-nonyl phenol 9 mole E.O.) |
| · Marine pollutant: | Yes Symbol (fish and tree) |
| · Special precautions for user | |
| · Danger code (Kemler): | 80 |
| · EMS Number: | F-A,S-B |
| · Segregation groups | Alkalis |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · Transport/Additional information: | |
| · DOT | |
| · Quantity limitations | On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L |
| · IMDG | |
| · Limited quantities (LQ) | 1L |
| · Excepted quantities (EQ) | Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml |
| · UN "Model Regulation": | UN1719, Caustic alkali liquids, n.o.s. (Potassium hydroxide), ENVIRONMENTALLY HAZARDOUS, 8, II |

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 8)

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

potassium hydroxide

NP-9 (4-nonyl phenol 9 mole E.O.)

disodium metasilicate

· **Hazard statements**

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

· **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P260 Do not breathe dusts or mists.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a poison center/doctor.

P405 Store locked up.

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/31/2015

Reviewed on 08/27/2015

Trade name: METAL WORKS 2015

(Contd. of page 9)

P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 08/31/2015 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1A: Skin corrosion/irritation, Hazard Category 1A

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

USA